

HMEE-008 Crimp module

400V 16A

Inserts



Combination with hinged frame and other modules possible.

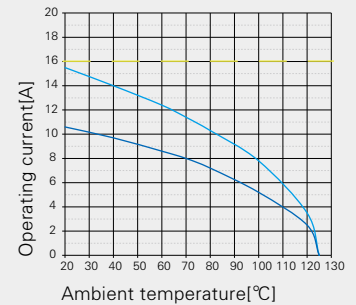
Technical characteristics

Specifications	DIN EN 60 664 DIN EN 61 984		
Approvals			
Inserts		Contacts	
Number of contacts	8	Material	copper alloy
Electrical data acc. to EN 61 984		Surface	hard-silver plated
-Rated current	16A		hard-gold plated
-Rated voltage	400V	Contact resistance	≤ 1mΩ
-Rated impulse voltage	6kV	Crimp terminal	
-Pollution degree	3	-mm ²	0.14-4mm ²
Rated voltage acc. to UL	600V	-AWG	26-12
Insulation resistance	≥ 10 ¹⁰ Ω		
Material	polycarbonate		
Limiting temperatures	-40°C ... +125°C		
Flammability acc. to UL 94	V0		
Mechanical working life			
- mating cycles	≥ 500		

Current carrying capacity

The current carrying is limited by maximum temperature of materials for inserts and contacts including terminals

Control and test procedures according to DIN EN 60512-5



- 24 B hoods/housings with 6 modules, wire gauge: 2.5mm²
- 24 B hoods/housings with 6 modules, wire gauge: 1.5mm²

Crimp terminal

Order crimp contacts separately



Insert	Designation	Order No.
Male	HMEE-008-MC	129 008 010 0001
Female	HMEE-008-FC	129 008 020 0001

Crimp contacts

Crimp contacts 16A

Contact resistance ≤ 1mΩ
silver plated

gold plated



More crimp contacts 16A see P13-04.

Tools

Crimping tool

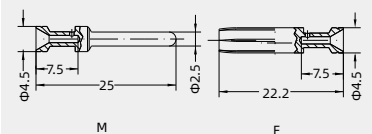


Contact removal tool



Male	Order No.	Female	Order No.
CESM-0.37	101 019 110 0301	CESF-0.37	101 019 120 0301
CESM-0.50	101 019 110 0401	CESF-0.50	101 019 120 0401
CESM-0.75	101 019 110 0601	CESF-0.75	101 019 120 0601
CESM-1.0	101 019 110 0801	CESF-1.0	101 019 120 0801
CESM-1.5	101 019 110 0901	CESF-1.5	101 019 120 0901
CESM-2.5	101 019 110 1001	CESF-2.5	101 019 120 1001
CESM-3.0	101 019 110 1101	CESF-3.0	101 019 120 1101
CESM-4.0	101 019 110 1201	CESF-4.0	101 019 120 1201
CEGM-0.37	101 019 210 0301	CEGF-0.37	101 019 220 0301
CEGM-0.50	101 019 210 0401	CEGF-0.50	101 019 220 0401
CEGM-0.75	101 019 210 0601	CEGF-0.75	101 019 220 0601
CEGM-1.0	101 019 210 0801	CEGF-1.0	101 019 220 0801
CEGM-1.5	101 019 210 0901	CEGF-1.5	101 019 220 0901
CEGM-2.5	101 019 210 1001	CEGF-2.5	101 019 220 1001
CEGM-3.0	101 019 210 1101	CEGF-3.0	101 019 220 1101
CEGM-4.0	101 019 210 1201	CEGF-4.0	101 019 220 1201

Wire gauge	Designation	Order No.
0.14-4mm ²	TL02G	198 001 001 0011
Wire gauge: 0.14-0.37mm ² please select TL02 Crimping tool.		
Application	Designation	Order No.
for crimp contacts 16A	TL01	198 001 000 0002



Identification	Wire gauge	Stripping length
no groove	0.14-0.37 mm ² AWG 26-22	7.5mm
no groove	0.5 mm ² AWG 20	7.5mm
1 groove	0.75 mm ² AWG 18	7.5mm
1 groove	1 mm ² AWG 18	7.5mm
2 grooves	1.5 mm ² AWG 16	7.5mm
3 grooves	2.5 mm ² AWG 14	7.5mm
wide groove	3 mm ² AWG 12	7.5mm
no groove	4 mm ² AWG 12	7.5mm

When the wire gauge is less than 0.75mm², it's better to use the auxiliary pin assembly tool TL15.

Notes: The tools for crimp terminal may influence the product quality and stability. Please select the tools recognized by our company.